



Regular Cleaning and Maintenance Routine

Please see below cleaning and maintenance routine for daily ,weekly and half-yearly.

Note : Before you start cleaning , shut down the power and cleaning must be done with compressed dry air or dry nitrogen

Maintenance Checklist	Daily	Weekly	Monthly	Half-yearly
Checking the pressure of gas regulators and damage or incorrect performance. (8-10 bar)	x			
Checking cooling system's cooling unit level.	x			
Inspecting hoses, fittings, cables and wiring system.		x		
Checking your cooling system's pressure. (6-10 bar)	x			
Remove the cover of generator and either vacuum or blow out any dust or particles using compressed dry air or dry nitrogen		x		
Cleaning your cnc unit with compressed dry air or dry nitrogen		x		
Checking your gas pipe lines and all of the joints.			x	
Checking your work cable joints.			x	
Checking all of gearboxes and gearbox wedges.			x	
Checking main power cable, ground cable and joints.				x
Replacing your coolant and coolant filter.				x
Checking air suction press handles of plasma table and suction covers.			x	
Checking cnc and generator unit fans.			x	
Checking dust buckets of jet filter.	x			
Draining your air tanks and checking air dryer.	x			

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